



Freed from dust

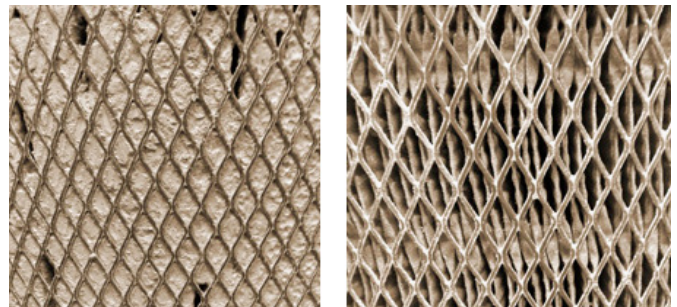
M-AIR-217-1400 – Innovative and economical purging unit for filter cartridges

Filter cartridges are installed in many vehicles (excavators, dumpers, wheel loaders, bulldozers, trucks, etc.). Filter cartridges filter the combustion air of the engine or the air for the driver's cab.

These vehicles are used in the following environments: quarries, stone crushing works, gravel plants, open-cast mining, deep mining, cement works, concrete factories, gypsum plants, smelting works,... even agricultural and haulage vehicles, etc.

Filter cartridges are also installed in industrial plants (filter systems, extraction systems, etc.) in a wide range of industrial sectors.

Due to the dusty environment, the filter cartridges become contaminated and must be replaced regularly. It is more economical to clean the filter cartridges professionally, automatically and without damaging the material



The new purging unit M-AIR-217-1400 uses a specially designed blowing nozzle to blow the dust in a controlled manner from the inside to the outside. Filter cartridges can therefore be cleaned regularly in a safe manner.

Handling is easy.

The cleaning procedure runs fully automatically.

M-AIR-217-1400

Design

The purging unit is rectangular in design. There is one door for maintenance and for operation of the purging unit. The control cabinet for the pneumatic system and the pneumatic drive are mounted on the side. The unit can be fixed in several locations on the floor.

- In the upper part of the purging unit is the blowing nozzle which can be moved downwards and upwards by the pneumatic drive via a compressed air hose.
- In the middle part the filter cartridge stands on a grating.
- In the lower part are the dust collecting tank and intake manifold for industrial vacuum cleaners.



Cleaning procedure

- Position filter cartridge on the grating and close door.
- Set the cleaning area via adjustable limit switches on the pneumatic drive.
- Switch on the industrial vacuum cleaner to extract the dust mist.
- Start cleaning.
- The blowing nozzle moves into the filter cartridge. The dust is blown out of the filter medium and falls into the dust collecting tank.
- The blowing nozzle moves all the way down, reverses and moves up as far as the upper end of the filter cartridge. This process is repeated for 6 minutes. When this time has elapsed, the blowing nozzle stops and is manually moved out of the filter cartridge.
- Switch off the industrial vacuum cleaner.
- Remove the cleaned filter cartridge.



Cleaning takes place from the inside to the outside – dirt and dust go back the same way they came.



Purging unit: M-AIR-217-1400

The following filter cartridges, cylindrical in design, can be blown out:

Height:	100 – 1400 mm
Outside diameter:	80 – 450 mm
Inside diameter:	50 – 260 mm



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